

What is claimed is:

- 5 1. An injection mold structure having multiple mold cores for an injection casing of an external network adapter, said injection casing including an upper cover and a lower cover coupled together, comprising:
a mold plunger;
a mold cavity to seal with said mold plunger; and
a female mold core and a male mold core, mounted on said mold cavity and
10 said mold plunger respectively, and closed face to face to form an injection hole for injecting said upper cover or lower cover, said female mold core having a plurality of patterns for forming a plurality of textures of said upper cover or lower cover, said textures of said upper cover or lower cover changed by replacing said female mold core with different textures.
- 15 2. The mold structure according to claim 1, wherein said textures comprise a concave texture, a convex texture, a flat texture or a combination thereof.
3. The mold structure according to claim 1, wherein said female mold core and said male mold core have no cooling pipes.
- 20 4. The mold structure according to claim 1, wherein said female mold core is replaced on said mold cavity directly.